



Packing Slip & Assembly Instructions

## Packing Slip

### Package A (large)

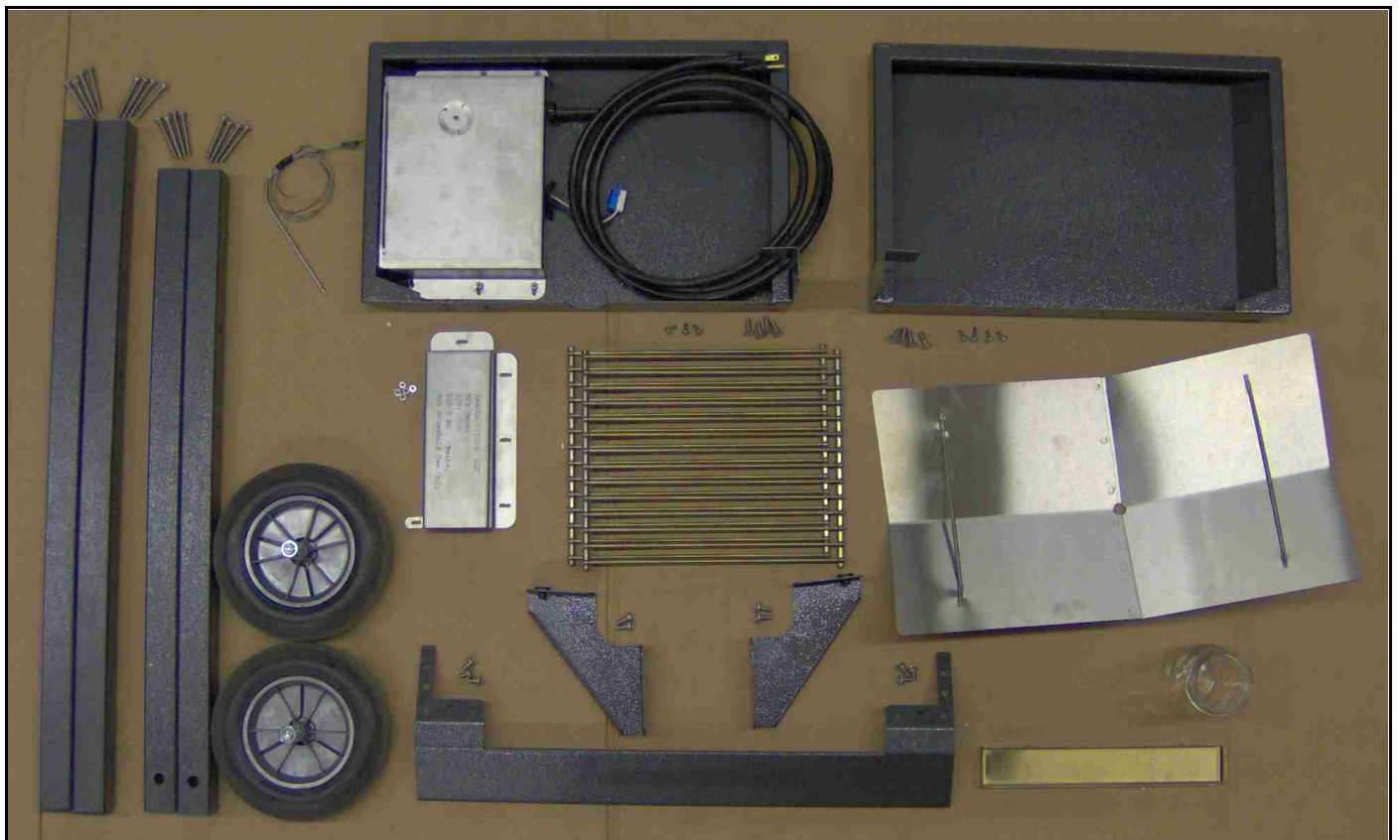
- 1 Grill Body and Lid



### Package B (oblong)

- 2 Lid Stops (one each R & L)
- 1 Handle
- 1 L (left) Shelf
- 1 R (right) Shelf with Controls
- 1 Main Control Cover on R Shelf (DO NOT REMOVE)
- 1 Nameplate Cover on R Shelf (remove for assembly)
- 2 R (right) Legs (long, without wheel holes)
- 2 L (left) Leg Assemblies including:
  - 2 L (left) Legs (short, with wheel holes)
  - 2 Wheels
  - 2 Wheel "Hubcaps" (circular stainless steel)
  - 2 Wheel Bolts (large)
  - 4 Wheel Nuts (large)

- 12 Philip's #10 Self-Tapping Screws (4 for handle, 4 for lid stops, 4 for shelves)
- 12 Philip's Long ¼" Self-Tapping Screws (3 for each leg)
- 8 Hex-Head ¼" Bolts (4 for each shelf)
- 4 #6 Nuts (for nameplate cover on R shelf; remove for assembly)
- 2 Stainless Steel Cooking Grates (sink-sized)
- 1 Lid-Lifted Stainless Steel Grate (not shown)
- 1 Smoker Tray
- 1 Drip Pan
- 1 Drip Jar
- 1 Owner's Kit (not shown) containing:
  - 1 *Assembly Instructions*
  - 1 *Owner's Manual*
  - 1 *Quick Start Guide (laminated)*
  - 1 *Invoice*
  - 1 *Temperature Probe*
  - 1 *Magnetic Meat Temperature Guide*
  - Brochures*
  - Business Cards*
  - 1 *Country Seasoning*
  - 1 *Bag of Hickory Wood Chips*



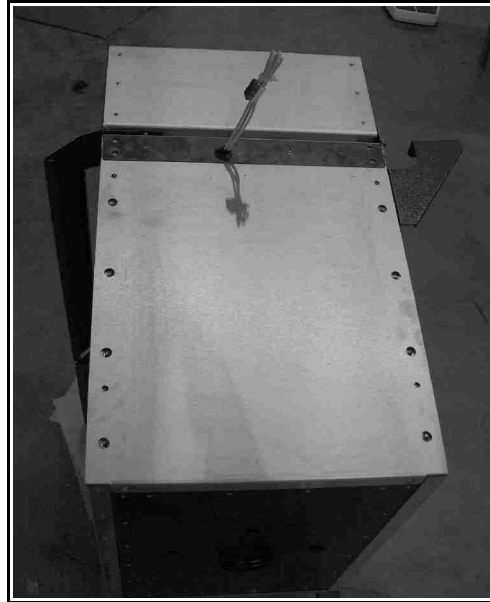
# Assembly Instructions

## Pre-Assembly

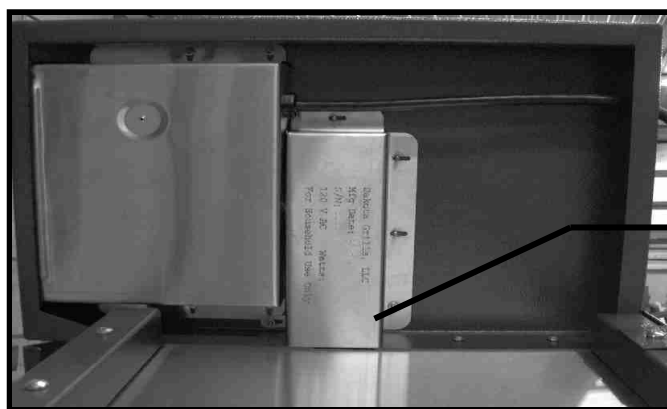
Find a large work area and locate a Philip's screwdriver, a 7/16 inch wrench (or a crescent wrench – be sure to adjust it for a good fit!), and either a 5/16 inch nut driver or a pair of pliers. Carefully remove the packing material and locate all the parts.

## Assembly

- 1) Carefully set the grill on its left-hand side on a padded surface – be careful not to scratch the stainless steel exterior.



- 2) Remove the nameplate cover on the R shelf with the 5/16 inch nut driver (or pliers) and set aside (along with its 4 nuts). (If the cover is already removed, proceed to the next step.)



Nameplate Cover

- 3) Align the R (right) shelf and place two hex-head 1/4" bolts in the left (front) slots; finger tighten. Insert the other two bolts and finger tighten. *Note: you may need to use a punch in the right (back) slot to align the other right bolt-hole; insert the third bolt and finger tighten. While using the punch to maintain alignment, snugly tighten the third bolt with the 7/16 inch wrench. Remove the punch and insert the fourth bolt and finger tighten, then loosen the third bolt slightly.*



- 4) Using a variable-speed drill with a Philip's bit, connect the R lid stop onto the back of the grill with 2 short Philip's self-tapping screws. Finish tightening them with a Philip's screwdriver – they should be quite snug (just don't break the screw!).



- 5) Insert 2 Philip's self-tapping screws into the R shelf. With the 7/16 inch wrench, tighten all 4 shelf bolts, and with the Philip's screwdriver, tighten both screws. The R shelf is now in place.
- 6) Connect the 4-wire plug from the grill body to the R shelf. (The plug may look a bit different, but it only fits one way.) Make sure you have a good connection.



- 7) Replace the nameplate cover on the R shelf (over the 4-wire connection), making sure that none of the wires are pinched or caught underneath. Tighten the 4 nuts with the 5/16 inch nut driver (or pliers).



Nameplate Cover

- 8) Next, connect both R legs. Start each of the four long Philip's self-tapping screws – make sure they are through the leg and properly aligned, then use a variable-speed drill with a Philip's bit to start them. Finish tightening with a screwdriver – the screws should be snug (but not too tight).



- 9) The right side is now complete. Carefully tilt the grill to its upright position and then lower the right hand side onto the padded floor. [No Picture]

- 10) Repeat Steps #3-5 to connect the L shelf to the grill body. (Align the L shelf and place two hex-head ¼” bolts in the right (front) slots and finger tighten; repeat for the left (back) bolts (using a punch to align the holes, if necessary). Connect the L lid-stop to the back of the grill using 2 short #10 Philip's self-tapping screws; snug them up nicely, as before. Insert the 2 Philip's screws into the L shelf and tighten. With the 7/16 inch wrench, tighten all 4 shelf bolts. The L shelf is now in place. [No Picture]



11)As in Step #8, place the L legs onto the grill body. If already attached, the wheels should face outward. Use a Philip's screwdriver to tighten all 6 bolts on both legs. After the wheels are attached, the left side should look like the picture on the right.

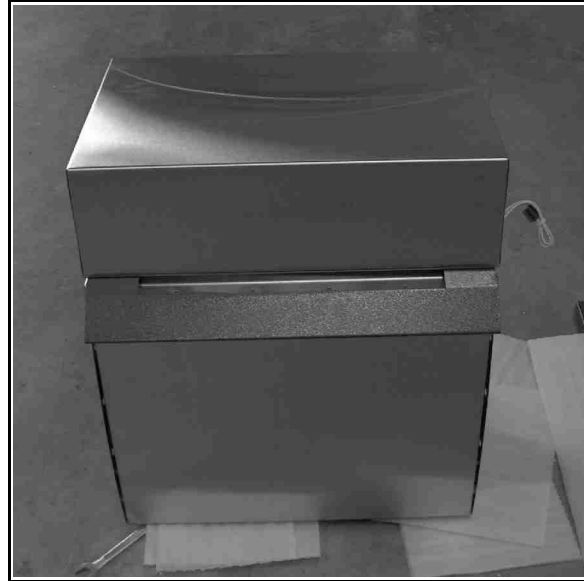
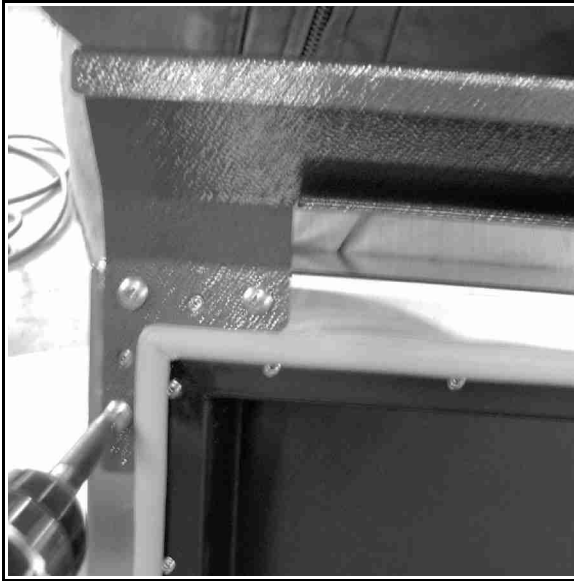


12)Attach the wheels to the L legs. (If the wheels are already attached, proceed to the next step.) Put the “hubcap” on the bolt, nice (brushed) side towards the head of the bolt, then the wheel, concave side towards the hubcap, and then insert the bolt through one of the holes to the middle of the leg. Place one nut inside the leg onto the bolt and turn it until a ½ inch of bolt shows, then push the bolt the rest of the way through the leg. Place the second nut on the outside of the leg and adjust the two nuts so the wheels will turn freely. Tighten until the two nuts are snug with the leg wall sandwiched between them. Repeat for the other wheel. Note that the “hubcaps” should face outward from the grill and that the wheels should be towards the outside of the grill (not the inside).



13) Attach the drip jar (quart or pint) to the bottom of the grill. Carefully tilt your grill until it is upright.

14) Open the lid and place the handle in position. Use a variable-speed drill with a Philip's bit to start 4 short Philips #10 self-tapping screws. Finish tightening with a screwdriver.



15) Open the lid and insert the drip pan, smoker tray, and cooking grates. [No Picture]

16) Turn the grill on, set its temperature to 425 degrees Fahrenheit (refer to the Owner's Manual or Quick Start Guide), and make sure it is heating. Close the lid. Let it cook outside for several hours before using to eliminate smells caused by manufacturing. (It will automatically shut itself off after six hours.) [No Picture]

17) Enjoy your grill! If you have any questions, comments, or problems, please call us at (605) 847-4713 or send an email to [feedback@dakotagrills.com](mailto:feedback@dakotagrills.com).